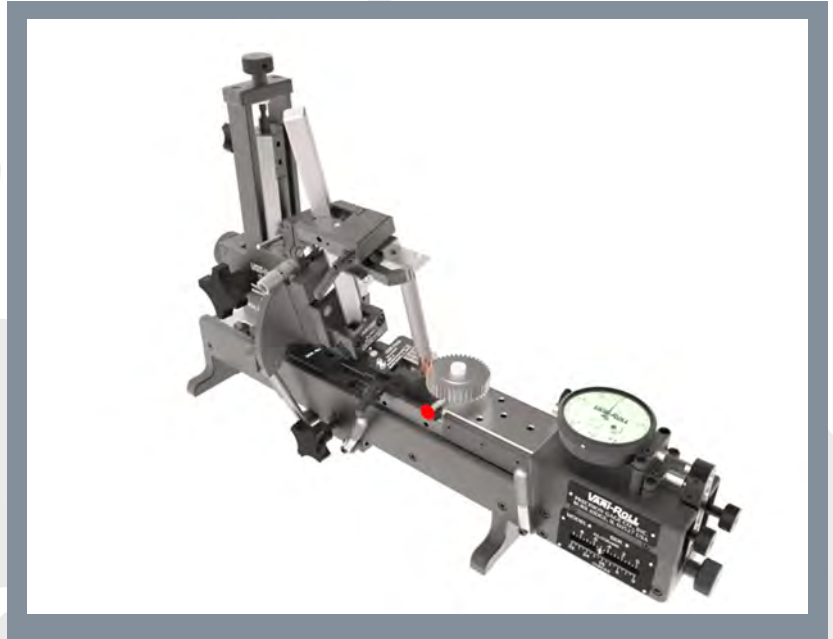


The VR-2040 provides a highly accurate and efficient system for gaging centerless worms and helical pinion gears from their journal bearing diameters using spur master gears. Three sets of tungsten carbide vees provide for maximum wear locating surface. Carbide vees are adjustable independently of each other to accommodate various diameter sizes from 3/32" / 2.3mm to 1.0" / 25.4mm. Vee clamps are spring loaded with adjustable clamping pressure. Universal brackets permit vertical mounting on the VR-210 for helical pinion gears or horizontal mounting for worms.

Additionally, centerless spur or helical pinions can be gaged on parallel axis with the adapter mounted in the tail stock vee of the VR-G2 or G4 units.



# VARI-ROLL



## + SPECIFICATIONS

### Maximum center distance:

VR-210 w/ VR-G2.....	2-1/4" / 57mm
VR-210 w/ VR-G4.....	6" / 152mm
on VR-G2.....	2" / 51mm
on VR-G4.....	6" / 152mm

### Maximum diameter capacity

of part gear..... 5-3/8" / 136mm

Maximum length between vees..... 6" / 152mm

MADE IN  
**USA**

# PRECISION GAGE COMPANY

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